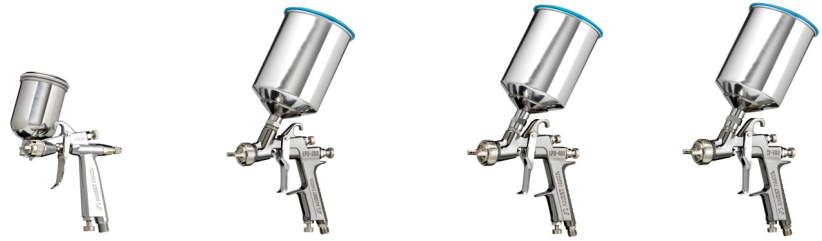


**LPH SERIES HVLP / W-SERIES HIGH TRANSFER EFFICIENCY CONTROL
SPRAY GUN NOZZLE RECOMMENDATIONS**



		LPH50	LPH300LV / LPH100LVG	LPH400LV	W400LV
Primer / Surfacers / Sealer					
Glasurit Etch Primer 283-150	Nozzle Size	-	1.4 MM (1.4 - 1.8 MM)	-	-
	Air Pressure	-	14 / 15 psi	-	-
Glasurit 2K W/B Primer 70-2	Nozzle Size	-	1.8 MM (1.4 - 1.8 MM)	-	-
	Air Pressure	-	14 / 15 psi	-	-
Glasurit 1K W/B Surfacers 76-71	Nozzle Size	-	1.4 MM (1.4 - 1.8 MM)	-	-
	Air Pressure	-	14 / 15 psi	-	-
Glasurit 1K UV Primer 151-70	Nozzle Size	-	1.4 MM	-	-
	Air Pressure	-	14 / 15 psi	-	-
Glasurit Primer 285-50	Nozzle Size	-	1.8 MM (1.4 - 1.8 MM)	-	-
	Air Pressure	-	14 / 15 psi	-	-
Glasurit Primer 285-60	Nozzle Size	-	1.8 MM (1.4 - 1.8 MM)	-	-
	Air Pressure	-	14 / 15 psi	-	-
Glasurit Primer 285-21	Nozzle Size	-	1.8 MM (1.4 - 1.8 MM)	-	-
	Air Pressure	-	14 / 15 psi	-	-
Glasurit Sealer 285-38	Nozzle Size	-	1.4 MM (1.4 - 1.8 MM)	1.3 MM	1.3 MM
	Air Pressure	-	14 / 15 psi	16 psi	20 / 26 psi
Glasurit Epoxy Primer 801-1552	Nozzle Size	-	1.8 MM (1.4 - 1.8 MM)	-	-
	Air Pressure	-	14 / 15 psi	-	-
Basecoats					
Glasurit Basecoat 55-Line	Nozzle Size	1.0 MM	-	1.3 MM (1.2 - 1.4 MM)	1.3 MM (1.2 - 1.4 MM)
	Air Pressure	13 psi	-	16 psi	20 / 26 psi
Waterborne Basecoat					
Glasurit W/B Basecoat 90-Line	Nozzle Size	1.0 MM	-	1.3 MM (1.2 - 1.4 MM)	1.3 MM (1.2 - 1.4 MM)
	Air Pressure	13 psi	-	16 psi	20 / 26 psi
Single Stage					
Glasurit Single Stage 22-Line	Nozzle Size	-	-	1.3 MM (1.2 - 1.4 MM)	1.3 MM (1.2 - 1.4 MM)
	Air Pressure	-	-	16 psi	20 / 26 psi
Clear Coats					
Glasurit Clear 923-35	Nozzle Size	-	-	1.3 MM (1.2 - 1.4 MM)	1.3 MM (1.2 - 1.4 MM)
Glasurit Clear 923-200	Air Pressure	-	-	16 psi	20 / 26 psi
Glasurit Clear 923-222					
Glasurit Clear 923-109					
Glasurit Clear 923-255					
Glasurit Clear 923-450					
Glasurit Clear 923-550					

These recommendations are based on reliable research.

Experimentation may be required with multiple fluid nozzle recommendations, to best suit your application technique.

Referenced air pressure data in this chart are all measured with full trigger.

The recommended air pressure must be set with a full trigger condition on the spray gun.

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